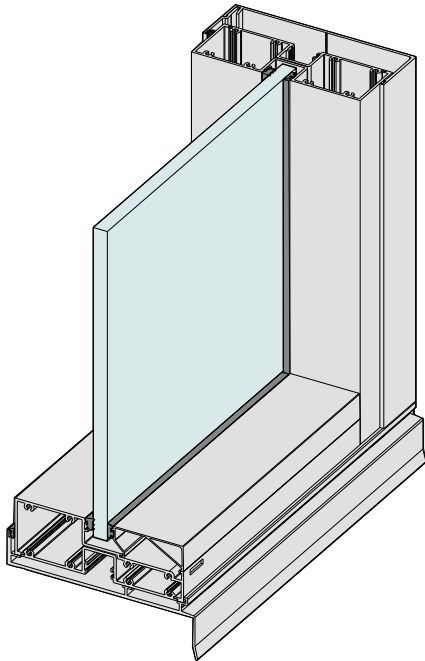


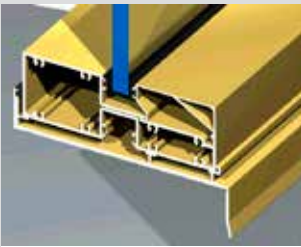
COMMERCIAL FRAMING | SERIES 620

SINGLE GLAZED CentreGLAZE™ 150mm FRAMING

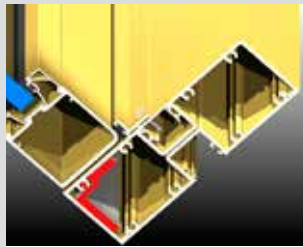


KEY FEATURES

- Series 620 wide shopfront framing is 150mm thick by 50mm wide with a wide central glazing pocket to accept thick glass.
- We have included additional central screw ports to keep the joints tight and waterproof and support the weight of extra heavy glass units.
- True captive glazing wedge on one side. In elevated installations with bead on the inside at head this allows you to glaze and reglaze from inside, no need for scaffolding
- External wet top silicone glazing also available.
- There are several custom designed extrusions to cater for specific applications including sub-sills, sub-heads to allow for building settlement, two piece sub-jambos to simplify installation and hinged door thresholds.
- The sub-sill has central support leg to support the weight of the heavy glass panel and prevent sill dishing.
- Compatible with Series 52 doors.
- Centre pivot doors can be fitted into Series 624 with dedicated closer head/transom.



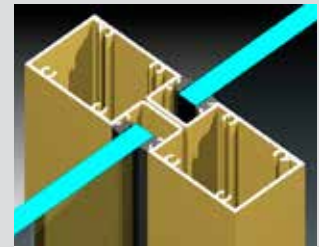
All 620 framing is designed to accept thick glass up to 15.38mm. The central support leg in sub-sill shown above helps support the weight of heavy glass units and prevent frame dishing.



Can accept all commercial hinged doors. Extra strength gained by hinge backing plate. Heavy hinged doors can be fitted with heavy duty adjustable hinges.



Frame designed to accept captive wedge or spacer. We can use Silicone wet top on the outside in lieu of the captive wedge.



Various mullion details for site wind load conditions. We recommend expansion mullions on long runs of framing (over 6m).

GENERAL

**Max Panel Height**  
Various

**Max Panel Width**  
Various

**Max Glass Thickness**  
15.50mm

**Frame Depth**  
150mm

ENERGY

**UW Range**  
4.4-6.3

**SHGC Range**  
0.23-0.72

WEATHER

**Maximum Water**  
600 Pa.

ACOUSTICS

This product has not been acoustics tested. AWS anticipates this product's acoustic performance will be in-line with Series 400.

