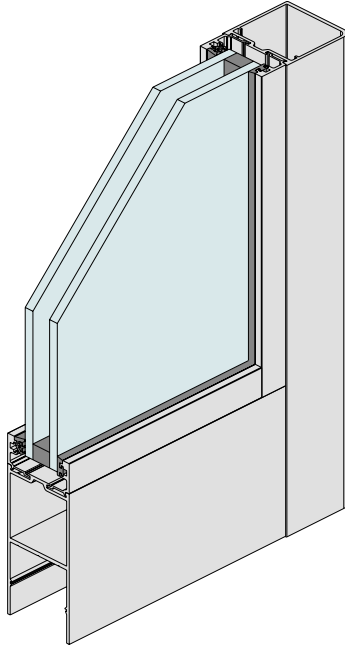


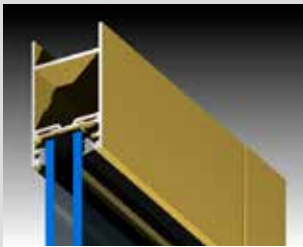


# COMMERCIAL SERIES | SERIES 52 DOOR (DOUBLE GLAZED, SPIGOTED)



## KEY FEATURES

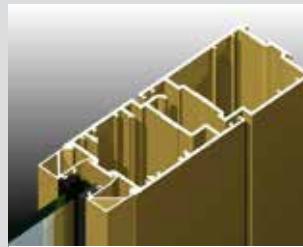
- Series 52 doors are 50mm thick for added strength.
- Series 52 doors have removable glazing beads on horizontals and verticals (both sides).
- Stile to rail joint is securely fixed with custom spigot assembly.
- Horizontal rails can be fitted with square or splayed beads.
- 19mm high glazing beads ensure good glass bite.
- Can be security glazed with captive external glazing wedge.
- Heavy duty bottom rolling running gear or alternative Centor E3 top-hung rollers deliver smooth reliable operation.
- External wet top silicone glazing also available.
- Two midrail options 50mm and 115mm deep with single external bead – suitable for single glazing. Plus 125mm and 200mm midrails with four glazing beads – suitable for double glazing.
- Rebated French meeting stiles.



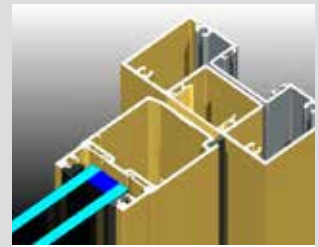
Series 52 doors will accept a variety of glazing beads including beads to accept double glazing as shown above.



The transparent image above shows the heavy duty spigot and backing plate door corner joinery package used on Series 52 doors.



True French meeting stiles available. Series 52 doors will also accept single 6.38mm thick glazing as shown above.



The image above shows a double glazed door panel installed into a framing system (Series 424) that will also accept double glazing.

### GENERAL

**Max Panel Height\***  
H/S 3000mm

**Max Panel Width\***  
H/1000mm  
S/2500mm

**Max Glass Thickness**  
28mm

### ENERGY

**UW Range**  
3.1-4.0

**SHGC Range**  
0.14-0.54

### WEATHER

Weather performance of this system will depend upon selected framing, configuration and sill. For more information contact AWS.

### ACOUSTICS

This product has not been acoustics tested.



\*Dimensions subject to individual site conditions. H = Hinged Configuration. S = Sliding Configuration.

NOTE: BAL-40 rating applies to Hinged Configuration only. BAL-40 compliance may limit glass options. Maximum glass size for BAL-40 products is 4.5m<sup>2</sup>.

